



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.4001

Job Sheet 177279



Part No: 646.4001

Job Qty: 1 ea

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 6/1/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/1/18	6/1/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs	6/1/18	6/1/18	0.00	0.00	QC4		
125	DC	1 pcs	6/1/18	6/1/18	0.00	0.00	DC		
130	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	6/1/18	6/1/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP 646.4001

Descriptions: 130 - Identify and pack for shipping as per PPP 646.4001 Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	90-Start up Operation	SDP1004
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5055889
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5055890
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5063340
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	90-Start up Operation	5066983
646.2910	Deflector	1 Ea (1 ea)	90-Start up Operation	5069604
646.3001	Lower Cable Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5074016
646.3110	Channel	1 Ea (1 ea)	90-Start up Operation	5074017
646.3210	Support	1 Ea (1 ea)	90-Start up Operation	5065343
646.3301	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5070930
646.3510	Strut	1 Ea (1 ea)	90-Start up Operation	5031107
646.3511	Strut	1 Ea (1 ea)	90-Start up Operation	5034716
646.3610	Filler	1 Ea (1 ea)	90-Start up Operation	5043541
646.3710	Doubler	1 Ea (1 ea)	90-Start up Operation	1152591
646.3711	Clip	1 Ea (1 ea)	90-Start up Operation	5038799
646.3712	Clip	1 Ea (1 ea)	90-Start up Operation	5058422
646.3713	Gusset	1 Ea (1 ea)	90-Start up Operation	5026788
646.3714	Gusset	1 Ea (1 ea)	90-Start up Operation	5151846
646.3715	Strut Doubler	2 Ea (2 ea)	90-Start up Operation	5026908
646.3716	Gauge Bracket	1 Ea (1 ea)	90-Start up Operation	5039275
646.3717	Doubler	1 Ea (1 ea)	90-Start up Operation	5026872



Container No: S075516



Part: 646.4001

Job No: 177279

Serial No/Batch: S075516

Revision:

Dart Aerospace Ltd.
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646.3718	Custom Washer	2 Ea (2 ea)	90-Start up Operation
646.3719	Doubler	2 Ea (2 ea)	90-Start up Operation
646.3310	Bracket	2 Ea (2 ea)	90-Start up Operation
646.3811	Radius Block	1 Ea (1 ea)	90-Start up Operation
646.3812	Gusset Bracket	2 Ea (2 ea)	90-Start up Operation
646.3813	AS350 Strut Bracket	1 Ea (1 ea)	90-Start up Operation
646.3910	Shim	4 Ea (4 ea)	90-Start up Operation
646.3911	Shim	1 Ea (1 ea)	90-Start up Operation
646.3912	Shim	4 Ea (4 ea)	90-Start up Operation
646.3913	Shim	1 Ea (1 ea)	90-Start up Operation
646.9410	Shim	1 Ea (1 ea)	90-Start up Operation
647.0112	Strut Bracket	2 Ea (2 ea)	90-Start up Operation
647.7703	Strut Assembly	2 Ea (2 ea)	90-Start up Operation
650.9201	Eyelet Bracket Assembly	2 Ea (2 ea)	90-Start up Operation
AN3-11A	Bolt	10 Ea (10 ea)	90-Start up Operation
AN3-12A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN3-13A	Bolt	1 Ea (1 ea)	90-Start up Operation
AN3-3A	Bolt	4 Ea (4 ea)	90-Start up Operation
AN3-4A	Bolt	10 Ea (10 ea)	90-Start up Operation
AN3-5A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN3-6A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN316C4R	Nut, Jam	2 Ea (2 ea)	90-Start up Operation
AN44-5A	Eyebolt	2 Ea (2 ea)	90-Start up Operation
AN4C7A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN665-34R	Clevis	2 Ea (2 ea)	90-Start up Operation
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	90-Start up Operation
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	90-Start up Operation
MS20426AD5-7	Rivet	2 Ea (2 ea)	90-Start up Operation
MS20470AD5-5.5	Rivet	8 Ea (8 ea)	90-Start up Operation
MS20470AD5-6	Rivet	8 Ea (8 ea)	90-Start up Operation
MS20470AD5-7	Rivet	3 Ea (3 ea)	90-Start up Operation
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation
MS21042L3	Nut	63 Ea (63 ea)	90-Start up Operation
MS21042L4	Nut	2 Ea (2 ea)	90-Start up Operation
MS21047-3	Nut Plate	18 Ea (18 ea)	90-Start up Operation
MS24693-C278	Screw	5 Ea (5 ea)	90-Start up Operation
MS24694-S51	Screw	5 Ea (5 ea)	90-Start up Operation
MS24694-S54	Screw	2 Ea (2 ea)	90-Start up Operation
MS24694-S55	Screw	3 Ea (3 ea)	90-Start up Operation
MS27039-08-13	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-10	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-12	Screw	6 Ea (6 ea)	90-Start up Operation
MS27039-1-16	Screw	24 Ea (24 ea)	90-Start up Operation
MS27039-1-19	Screw	22 Ea (22 ea)	90-Start up Operation
MS27039-1-20	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-21	Screw	4 Ea (4 ea)	90-Start up Operation
NAS1149F0332P	Washer	144 Ea (144 ea)	90-Start up Operation
NAS1149F0363P	Washer	2 Ea (2 ea)	90-Start up Operation
NAS1149F0432P	Washer	4 Ea (4 ea)	90-Start up Operation
NAS1149FN832P	Washer	4 Ea (4 ea)	90-Start up Operation

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0129	8	376	0
	600.0990	1	14	0
	600.0991	1	13	0
	600.1012	1	21	0
	600.1013	5	104	0
	646.2910	1	15	0
	646.3001	1	0	0
	646.3110	1	15	0
	646.3210	1	14	0
	646.3301	1	10	0

646.3510	1	19	0
646.3511	1	24	0
646.3610	1	12	0
646.3710	1	66	0
646.3711	1	40	0
646.3712	1	34	0
646.3713	1	27	0
646.3714	1	33	0
646.3715	2	34	0
646.3716	1	52	0
646.3717	1	24	0
646.3718	2	68	0
646.3719	2	56	0
646.3810	2	29	0
646.3811	1	19	0
646.3812	2	22	0
646.3813	1	11	0
646.3910	4	55	0
646.3911	1	37	0
646.3912	4	30	0
646.3913	1	51	0
646.9410	1	115	0
647.0112	2	116	0
647.7703	2	21	0
650.9201	2	11	0
AN3-11A	10	149	0
AN3-12A	2	68	0
AN3-13A	1	44	0
AN3-3A	4	815	0
AN3-4A	10	412	0
AN3-5A	2	288	0
AN3-6A	2	208	0
AN316C4R	2	31	0
AN44-5A	2	37	0
AN4C7A	2	69	0
AN665-34R	2	40	0
CCR264SS3-02	36	218	0
CR3213-5-3	14	108	0
MS20426AD5-7	2	1,151	0
MS20470AD5-5.5	8	317	0
MS20470AD5-6	8	1,111	0
MS20470AD5-7	3	176	0
MS21042L08	2	2,093	0
MS21042L3	63	1,856	0
MS21042L4	2	3,225	0
MS21047-3	18	276	0
MS24693-C278	5	215	0
MS24694-S51	5	229	0
MS24694-S54	2	97	0
MS24694-S55	3	128	0
MS27039-08-13	2	381	0
MS27039-1-10	2	175	0
MS27039-1-12	6	243	0
MS27039-1-16	24	420	0
MS27039-1-19	22	298	0
MS27039-1-20	2	49	0
MS27039-1-21	4	70	0
NAS1149F0332P	144	3,001	0
NAS1149F0363P	2	217	0
NAS1149F0432P	4	1,617	0
NAS1149FN832P	4	2,362	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003487	S075511	600.0129	VHB Tape	S019004	CCK096	8
003487	S075513	600.0990	Magnabond 6398 Part A Size 112 ml	S055889	PKG	1
003487	S075514	600.0991	Magnabond 6398 Part B Size 112 ml	S055890	PKG	1
003487	S075510	600.1012	Sealant PR1425B2 (#654 sem)	S065340	CCK017	1
003487	S075509	600.1013	021200-3M Tape Primer 94 Primer 24216	s066985	CCK096	5
003487	S075507	646.2910	Deflector	S069604	CCK050	1
003487	S074016	646.3001	Lower Cable Cutter Assembly	S074014	CCK023	1
003487	S044090	646.3110	Channel	S044089	CCK020	1
003487	S075506	646.3301	Upper Cutter Assembly	S070926	CCK018	1
003487	S075505	646.3510	Strut	S031107	CCK103	1
003487	S075504	646.3511	Strut	S036176	CCK103	1
003487	S075503	646.3610	Filler	s043544	CCK103	1
003487	S075502	646.3710	Doubler	F152594	CCK006	1
003487	S075501	646.3711	Clip	s038799	CCK104	1
003487	S075500	646.3712	Clip	s050422	CCK104	1
003487	S075499	646.3713	Gusset	S026788	CCK104	1
003487	S075498	646.3714	Gusset	F159846	CCK104	1
003487	S075497	646.3715	Strut Doubler	s026908	CCK105	2
003487	S075496	646.3716	Gauge Bracket	s039275	CCK105	1
003487	S075495	646.3717	Doubler	s026842	CCK105	1
003487	S075494	646.3718	Custom Washer	S026885	CCK105	2
003487	S075492	646.3719	Doubler	s038795	CCK105	2
003487	S075491	646.3810	Bracket	s036739	CCK105	2
003487	S075489	646.3811	Radius Block	s057879	CCK106	1
003487	S036884	646.3812	Gusset Bracket	S036883	CCK106	2
003487	S075485	646.3813	AS350 Strut Bracket	s037064	CCK106	1
003487	S075484	646.3910	Shim	s065272	CCK105	4
003487	S075483	646.3911	Shim	s041250	CCK105	1
003487	S075481	646.3912	Shim	s065219	CCK105	4
003487	S075480	646.3913	Shim	f126060	CCK106	1
003487	S075478	646.9410	Shim	f140671	CCK011	1
003487	S075477	647.0112	Strut Bracket	s050462	CCK106	2
003487	S075475	647.7703	Strut Assembly	S065469	CCK114	2
003487	S075472	650.9201	Eyelet Bracket Assembly	s071276	CCK127	2
003487	S075471	AN3-11A	Bolt	s027721	ST349	10
003487	S075470	AN3-12A	Bolt	s048376	ST349	2
003487	S075469	AN3-13A	Bolt	s038733	ST349	1
003487	S075467	AN3-3A	Bolt	s058129	ST350	4
003487	S075466	AN3-4A	Bolt	s060063	ST350	10
003487	S075465	AN3-5A	Bolt	s041106-1	FP001	2
003487	S075464	AN3-6A	Bolt	s048402	ST350	2
003487	S075463	AN316C4R	Nut, Jam	s056384	ST331	2
003487	S075462	AN44-5A	Eyebolt	s041156	ST339	2
003487	S075461	AN4C7A	Bolt	s027516	ST345	2
003487	S075487	AN665-34R	Clevis	S075487	ST121	2
003487	S075457	CCR264SS3-02	Cherry Rivet	s041159	ST321	36
003487	S075456	CR3213-5-3	Cherry Rivet	s027551	ST319	14
003487	S075455	MS20426AD5-7	Rivet	f153848	ST311	2
003487	S075454	MS20470AD5-5.5	Rivet	fm134063	ST309	8

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003487	S075453	MS20470AD5-6	Rivet	f124089	ST309	8
003487	S075452	MS20470AD5-7	Rivet	f123425	ST309	3
003487	S075449	MS21042L08	Nut	s044234	ST303	2
003487	S075451	MS21042L3	Nut	s075328	ST303	63
003487	S075447	MS21042L4	Nut	s056039	ST303	2
003487	S075446	MS21047-3	Nut Plate	s020620	ST301	18
003487	S016502	MS24693-C278	Screw		ST287	5
003487	S075445	MS24694-S51	Screw	s004859	ST284	5
003487	S075444	MS24694-S54	Screw	s024480	ST284	2
003487	S075443	MS24694-S55	Screw	s050050	ST283	3
003487	S075442	MS27039-08-13	Screw	s019320-1	ST278	2
003487	S075448	MS27039-1-10	Screw	S061228	ST280	2
003487	S075425	MS27039-1-12	Screw	s049832	ST280	6
003487	S075424	MS27039-1-16	Screw	s049833	ST280	24
003487	S075423	MS27039-1-19	Screw	s065263	ST280	22
003487	S075422	MS27039-1-20	Screw	s000680	ST280	2
003487	S075421	MS27039-1-21	Screw	s037684	ST280	4
003487	S075420	NAS1149F0332P	Washer	s068663	ST262	144
003487	S075419	NAS1149F0363P	Washer	s027738	ST262	2
003487	S075418	NAS1149F0432P	Washer	s050055	ST262	4
003487	S075417	NAS1149FN832P	Washer	s020604	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/29/18 2:04 PM dart.quirion.sonia

646. 3210 S065343

REFERENCE ONLY

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NOTES:

△ AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES.

△ INSTALL F/N 14 WITH F/N 52 & 53.

△ 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR: MCMASTER-CARR P/N 7593A651.

△ 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE.
VENDOR: R.S. HUGHES P/N 021200-24216.

△ REUSE FASTENERS FROM F/N 1.

△ USE WASHERS A/R AS SHIMS TO OBTAIN BEST FITMENT.

△ AT CUSTOMERS OPTION, INSTALL F/N 65 BY MATCH DRILLING ON TO F/N 1.

△ INSTALL SHIM IF OEM PROVISIONS ARE INSTALLED ON AIRCRAFT. REMOVE SHIM LAYERS TO ACHIEVE CORRECT SIZE. MATCH DRILL HOLES. USE F/N 78 SCREW IN PLACE OF F/N 17 SCREW.

△ NEWER INSTALLATIONS ON AIRCRAFT WITH UPDATED CANOPY MAY REQUIRE DIFFERENT LENGTH SCREWS. USE F/N 62 TO REPLACE F/N 44 & F/N 26 IN PLACE OF F/N 41 WHEN NECESSARY.

UNINCORPORATED ECN(S)

05304

5	5	5	78	601.3875	SCREW	UNINCORPORATED
1	1	1	77	646.9410	SHIM	△
	4	4	76	601.2764	WASHER	MS21042-08
	2	2	75	601.2973	LOCKNUT	MS27039-0813
	2	2	74	601.2988	SCREW	MS21042-05
	2	2	73	601.2943	LOCKNUT	ANS116C4R
	2	2	72	601.3128	NUT	MS21042LA
	2	2	71	601.3209	LOCKNUT	MS21042-03P
	4	4	70	601.2638	WASHER	ANS116C4R
	2	2	69	601.2649	BOLT	ANAC7A
	2	2	68	601.3119	CLEVIS	ANMA5-34R
	2	2	67	601.3121	EYE BOLT	ANMA5-5A
	2	2	66	650.9201	EYE BRACKET ASSY	△
REF	REF	REF	65	647.5701	GPS MOUNT KIT	△
		2	64	601.3151	WASHER	MS21042-03P
		2	63	601.2911	SCREW	MS21042-03
	24	24	62	601.2637	SCREW	MS27039-1-16
2	2	2	61	601.2763	BOLT	ANS-12A
	1	1	60	646.3913	SHIM	
	4	4	59	646.3912	SHIM	
	1	1	58	646.3911	SHIM	
	4	4	57	646.3910	SHIM	
	5	5	56	600.1013	PRIMER	
	8 FT	8 FT	55	600.0129	VHB TAPE	
	1	1	54	600.1012	SEALANT	
	1	1	53	600.0791	MATCHBOND STRIP PART B	△
	1	1	52	600.0999	MATCHBOND STRIP PART A	△
6	10	10	51	601.2826	BOLT	ANS-11A
		2	50	646.3814	WIPER BRACKET	
		2	49	601.2910	SCREW	MS27039-1-18
	2	2	48	601.1365	SCREW	MS27039-1-10
	2	2	47	646.3719	DOUBLER	
		2	46	646.3718	CUSTOM WASHER	
	1	1	45	646.3717	DOUBLER	
	22	2	44	601.1946	SCREW	MS27039-1-19
	2	2	43	601.1952	SCREW	MS27039-1-20
	4	4	42	601.1956	SCREW	MS27039-1-21

REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 02119, 02211, 02718 & 02745	03/08/2010	P. BRAVO
B	INCORPORATED ECN 02048, 02079 & 04731	11/01/2014	P. BRAVO
C	INCORPORATED ECN 02078	09/09/2015	P. BRAVO

		2	2	41	601.2829	SCREW	MS2469454A
		2	2	40	601.2831	RIVET	MS20426A05-7
		1	1	39	646.3716	GAUGE BRACKET	
		6	6	38	601.1953	SCREW	MS27039-1-12
	2	2	2	37	646.3715	STRUT DOUBLER	
	2	2	2	36	601.2824	BOLT	ANS-8A
12	36		36	35	601.2277	RIVET	CCRM48-3-02
6	18		18	34	600.0795	NUTPLATE	MS21042-3
3	3		3	33	601.2565	RIVET	MS20470A05-7
1	1		1	32	646.3813	STRUT BRACKET	
4	4		4	31	601.2822	BOLT	ANS-3A
2	2		2	30	646.3812	GUSSET BRACKET	
8	8		8	29	601.2564	RIVET	MS20470A05-6
1	1		1	28	646.3714	GUSSET	
	1	1	1	27	646.3610	FILLER	
	3	3	3	26	601.2830	SCREW	MS2469455
	2	2	2	25	601.2825	BOLT	ANS-6A
	1	1	1	24	646.3811	RADIUS BLOCK	
	1	1	1	23	646.3712	CLIP	
	1	1	1	22	646.3711	CLIP	
8	8		8	21	601.2832	RIVET	MS20470A05-4.5
14	14		14	20	601.2020	RIVET	CR3015-5-3
4	6	4	6	19	601.2823	BOLT	ANS-4A
1	1	1	1	18	601.2827	BOLT	ANS-13A
	5	5	5	17	601.2912	SCREW	MS24694551
1	1	1	1	16	646.3713	GUSSET	
1	1	1	1	15	646.3710	SUPPORT	
	1	1	1	14	646.3710	DOUBLER	
	1	1	1	13	646.3110	CHANNEL	
14	10	8	53	6	601.1624	LOCKNUT	MS21042-3
16	32	18	120	16	601.1607	WASHER	MS21042-03P
			1	10	646.3410	LH WIPER DEFLECTOR	
			1	9	646.3411	RH WIPER DEFLECTOR	
		2	2	8	647.7703	STRUT ASSY	
		2	2	7	647.0112	STRUT BRACKET	
	1	1	1	6	646.3511	STRUT	
	1	1	1	5	646.3510	STRUT	
2	2		2	4	646.3810	BRACKET	
		1	1	3	646.2910	DEFLECTOR	
	1	1	1	2	646.3301	LOWER CUTTER ASSY	
		1	1	1	646.3301	UPPER CUTTER ASSY	
X					646.4006	LOWER CUTTER FIXED PROVISIONS KIT	
X					646.4005	LOWER CUTTER REMOVABLE PROVISIONS KIT	
	X				646.4004	FIXED PROVISIONS KIT	
		X			646.4003	CABLE CUTTERS KIT WITHOUT FIXED PROVISIONS	
			X		646.4002	ASS350 WIPER DEFLECTOR KIT	
			X		646.4001	ASS350 CABLE CUTTERS KIT	

QTY	NEXT ASSY (S)	ORIGINAL DATE 08-27-08	DATE 08-27-08	DESIGNED BY P. BRAVO	APPROVED BY P. BRAVO
		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 DBA DART AEROSPACE			
		AS350 CABLE CUTTERS KIT			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES FRACTIONS DECIMALS ANGLES	SIZE B	SET B	CAGE CODE 07M66	DWG NO 646.4000	REV. C
		SCALE NONE		SHEET 1 OF 5	

To: Linda Lacelle <llacelle@dartaero.com>

Cc: Jason Leroux <jleroux@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; David Logan <dlogan@dartaero.com>

Subject: RE: AS350 CCK

Yes please remove from all.

For 4045 I thought these were ready for 25/5 per your email on May 9th below?

Best regards,

Lewis Brooks

Account Manager - EMEA



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From: Linda Lacelle

Sent: Friday, May 25, 2018 1:52 PM

To: Lewis Brooks <lbrooks@dartaero.com>

Cc: Jason Leroux <jleroux@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; David Logan <dlogan@dartaero.com>

Subject: RE: AS350 CCK

4045 and 6155 are due to ship on June 6 – still on schedule

4120 – will be ready after lunch

Do we remove the adhesive in all of these orders?

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					